

Faculty of Engineering  
School of Photovoltaic and Renewable Energy Engineering

# A Novel Receiver Concept for Solid Storage Mediums in High Temperature (CST) Plants

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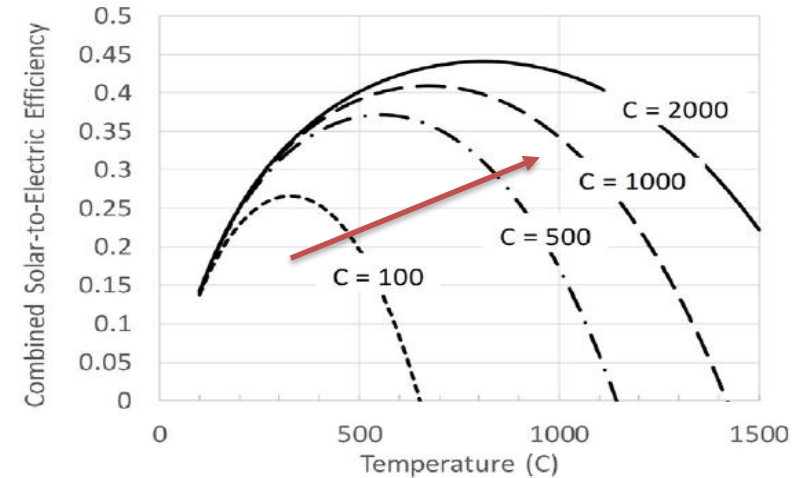
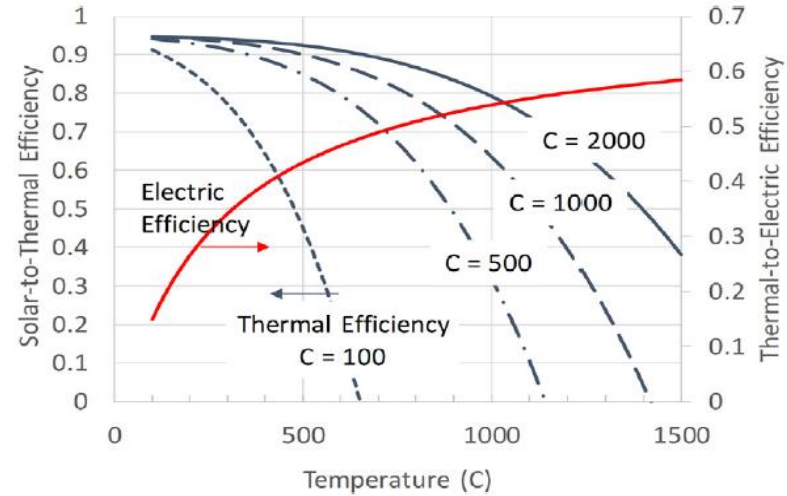
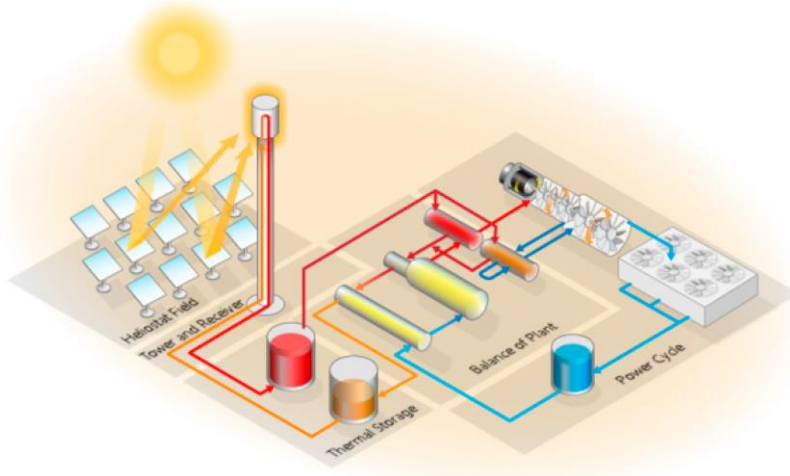
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# CSP: Toward higher efficiency

$$\eta_{\text{overall}} = \eta_{\text{Solar}} \times \eta_{\text{Power}}$$



Source (left): X. Zhuang et al. (2019), *Energies*, vol. 12, no. 7, p. 1394.

Source (right): C. K. Ho (2016), *Appl. Therm. Eng.*, vol. 109, pp. 958–969.

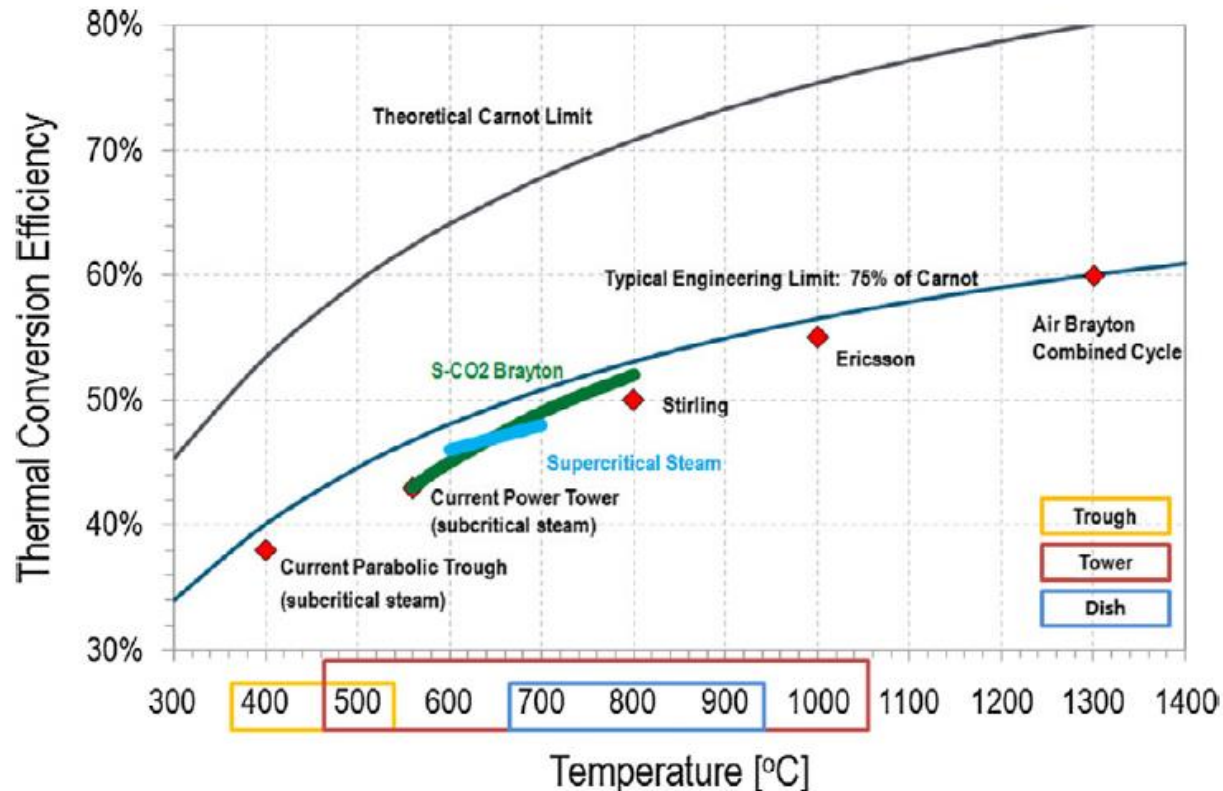
# Challenges at High-temperature Operation

	Heat Transfer Fluid	Thermal Storage	Power Cycle
<b>Conventional (Limited to &lt;650°C)</b>	<ul style="list-style-type: none"> <li>Liquid HTF: Synthetic Oil, Molten Salts</li> </ul>	<ul style="list-style-type: none"> <li>Liquid Sensible (same HTF)</li> </ul>	<ul style="list-style-type: none"> <li>Steam Cycle (Rankine)</li> </ul>
<b>Alternatives</b>	<ul style="list-style-type: none"> <li>Solid Mediums.</li> <li>Liquid Metals.</li> <li>Gases (CO<sub>2</sub>, Air).</li> <li>Novel molten salts.</li> </ul>	<ul style="list-style-type: none"> <li>Solid Storage.</li> <li>Phase Change Materials.</li> <li>Thermochemical.</li> <li>Hydrogen.</li> <li>CAES.</li> </ul>	<ul style="list-style-type: none"> <li>Supercritical Rankine.</li> <li>sCO<sub>2</sub> Brayton.</li> <li>He Brayton.</li> <li>Hybrid cycles.</li> </ul>

- Selected Solution:** Solid Heat transfer Medium, Solid Storage, sCO<sub>2</sub> Brayton.

# sCO<sub>2</sub> Brayton as Power Cycle

- Increasing interest in recent years.
- High theoretical efficiency (~50%).
- Smaller turbomachinery (up to 10% of Rankine cycle).
- Non-expensive working fluid (CO<sub>2</sub>).



**Sources:** Stein & Buck (2017), *Sol. Energy*, vol. 152, pp. 91–105.

Iverson et al. (2013) *Appl. Energy*, vol. 111, pp. 957–970.

# Solid Materials...

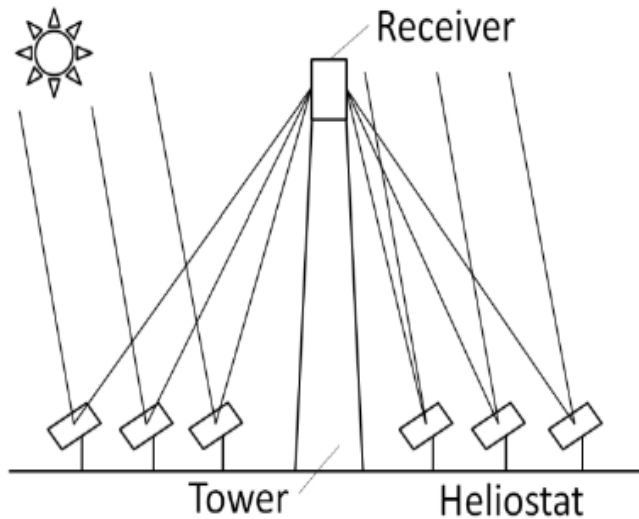
	Advantages	Challenges
... as Heat Transfer Medium	<ul style="list-style-type: none"><li>• Low density changes.</li><li>• No pressure problems.</li><li>• No evaporation, freezing or crystallisation.</li><li>• No chemical reactions.</li><li>• No leaks.</li></ul>	<ul style="list-style-type: none"><li>• How to move the material to the top of the tower?</li></ul>
... as Storage Medium	<ul style="list-style-type: none"><li>• High energy density.</li><li>• High temperature range operation.</li><li>• High storage efficiency.</li><li>• Long-term stability (lifespan).</li></ul>	<ul style="list-style-type: none"><li>• <b>Charge:</b> How to charge homogeneously.</li><li>• <b>Discharge:</b> How to provide a constant output (Power &amp; T°.)</li></ul>

**Sources:** Gil et al. (2010) *Renew. Sustain. Energy Rev.*, vol. 14, no. 1, pp. 31–55

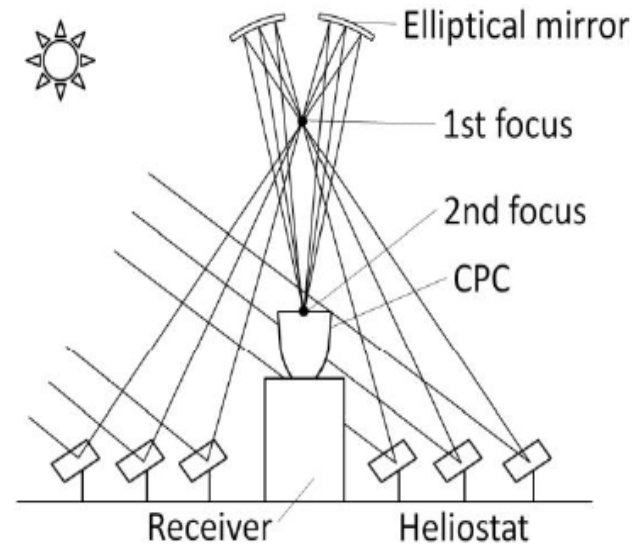
Medrano et al. (2010) *Renew. Sustain. Energy Rev.*, vol. 14, no. 1, pp. 56–72

# Beam-Down Receiver

Conventional Solar Tower



Beam Down concept

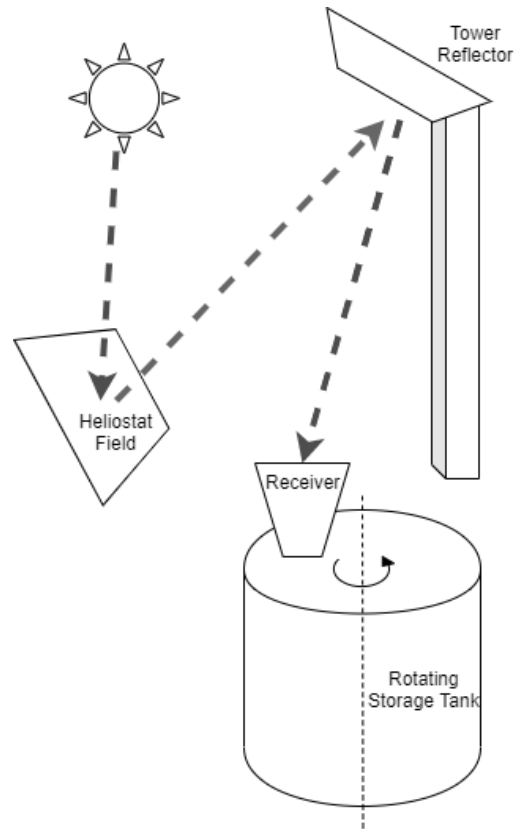


- Avoid to move solid material toward top of the tower.
- Allow to heat up directly the storage material.

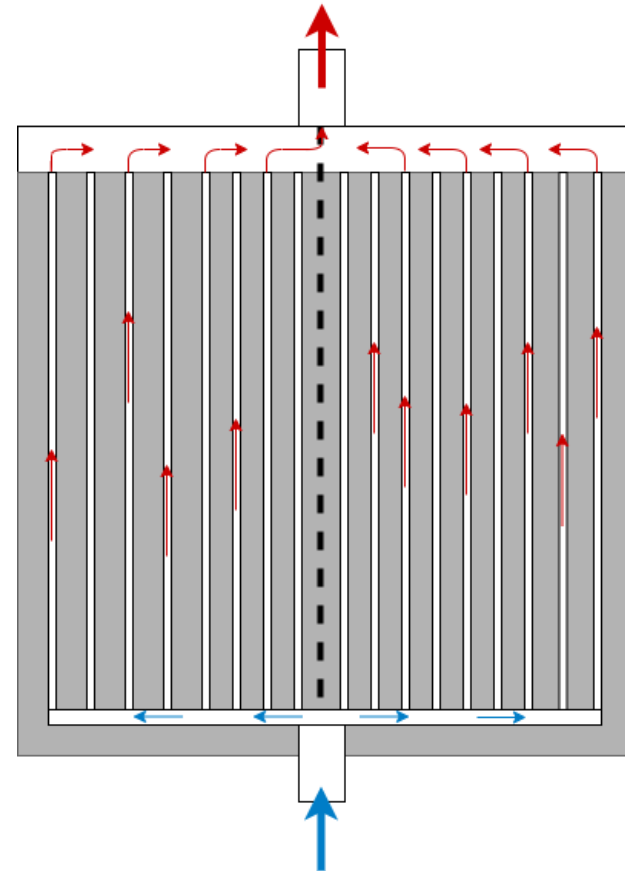
**Dual Receiver-Storage concept**

# Proposed Solution: Rotating Solid Block Storage

## Charging Stage



## Discharging Stage

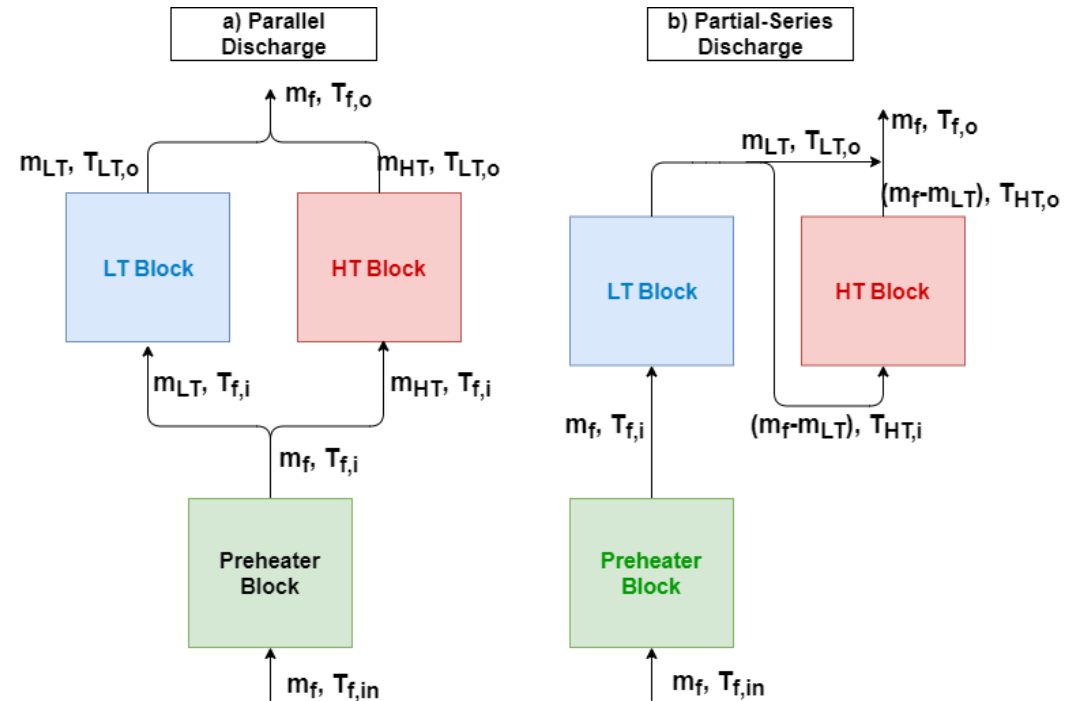


# Proposed Solutions: Discharging Strategy

**Problem:** How to provide a constant output (mass flow rate and temperature) with a unit that is cooling down?

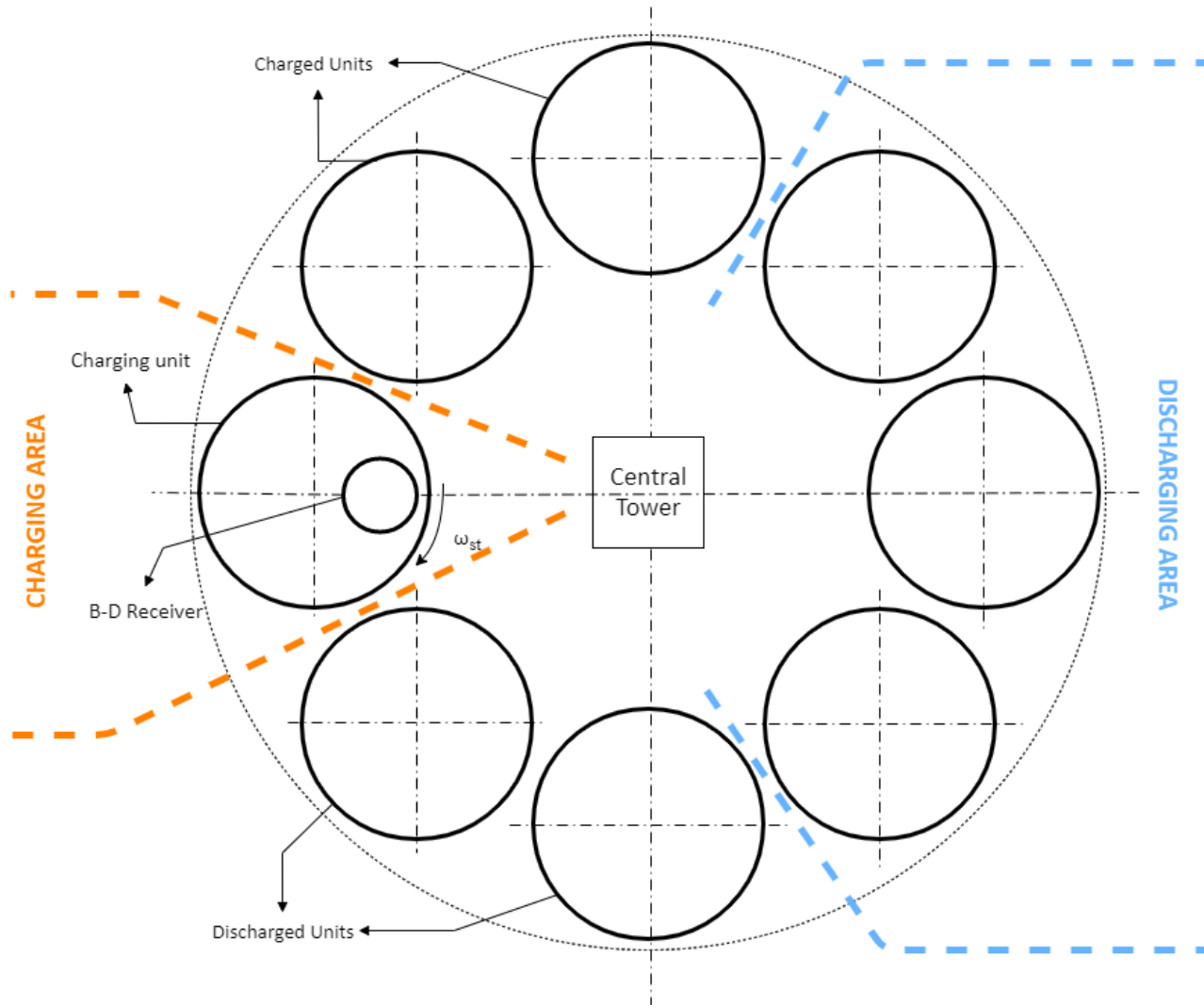
**Solution:**

- Charge several modules.
- Discharge more than one unit to drive the power cycle.
- Split the flow in order to get the desired output.
- HT block becomes LT block, LT block becomes Preheater





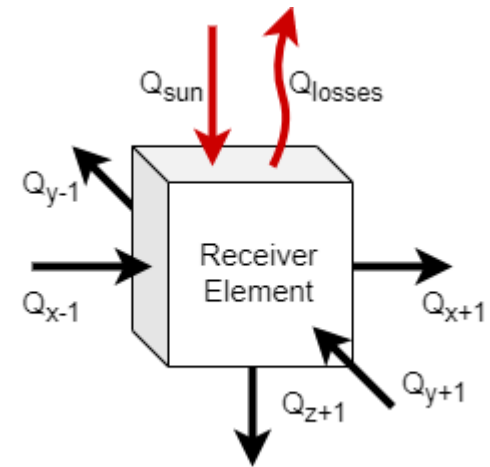
# Proposed Solution: Layout



# Numerical Model

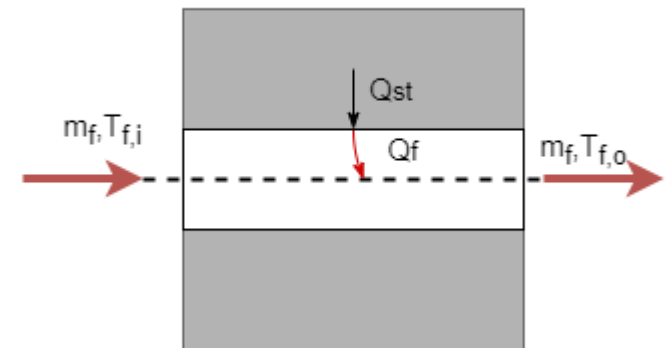
## Charging

- 3D Model programmed in Python.
  - Energy & Heat transfer equations
  - Finite Volume Method and implicit time.
  - Correlations for HTC.
  - Constant solar flux and thermophysical properties.
- Allows to change operation and geometric parameters.
- Outputs: Temperature field and Performance parameters.



## Discharging

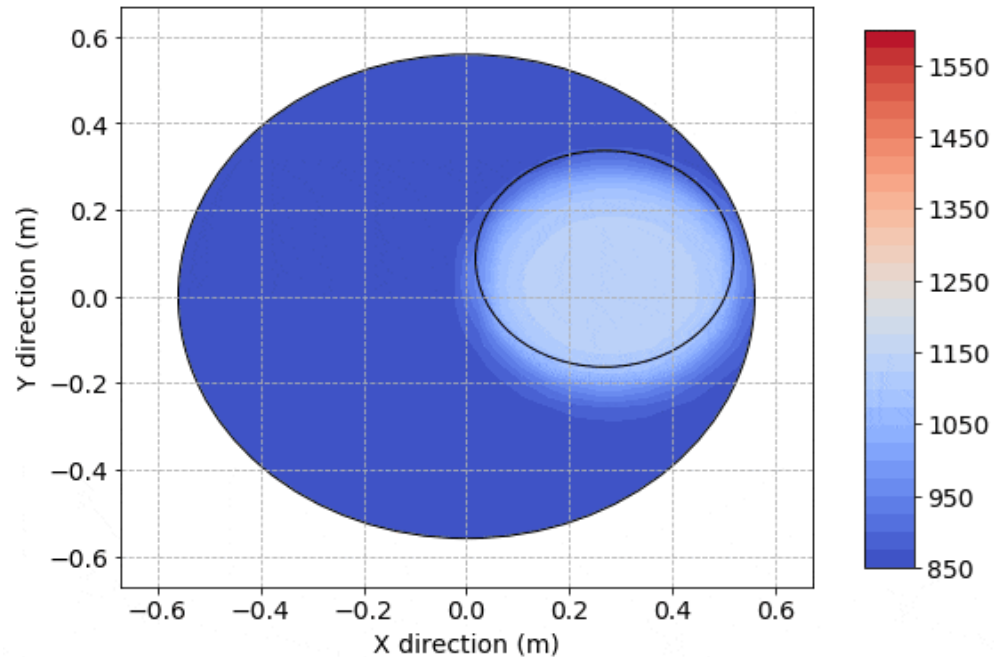
- 1D Model for pipe-solid material heat transfer.
- Extended lumped approach.



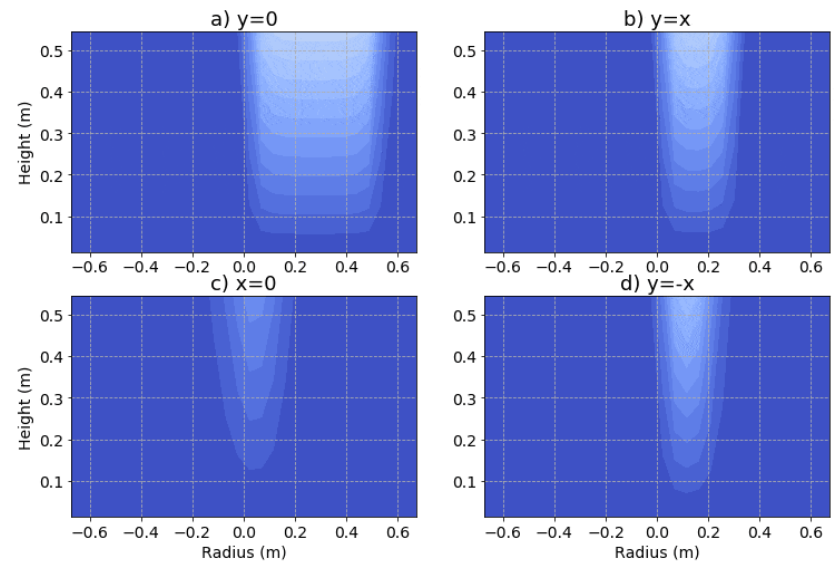
# Results

- Charging process: Temperature Field.

Upper view with  $r_r=0.2$ [m],  $D=1.1$ [m],  $H=0.6$ [m], mat=Cast steel



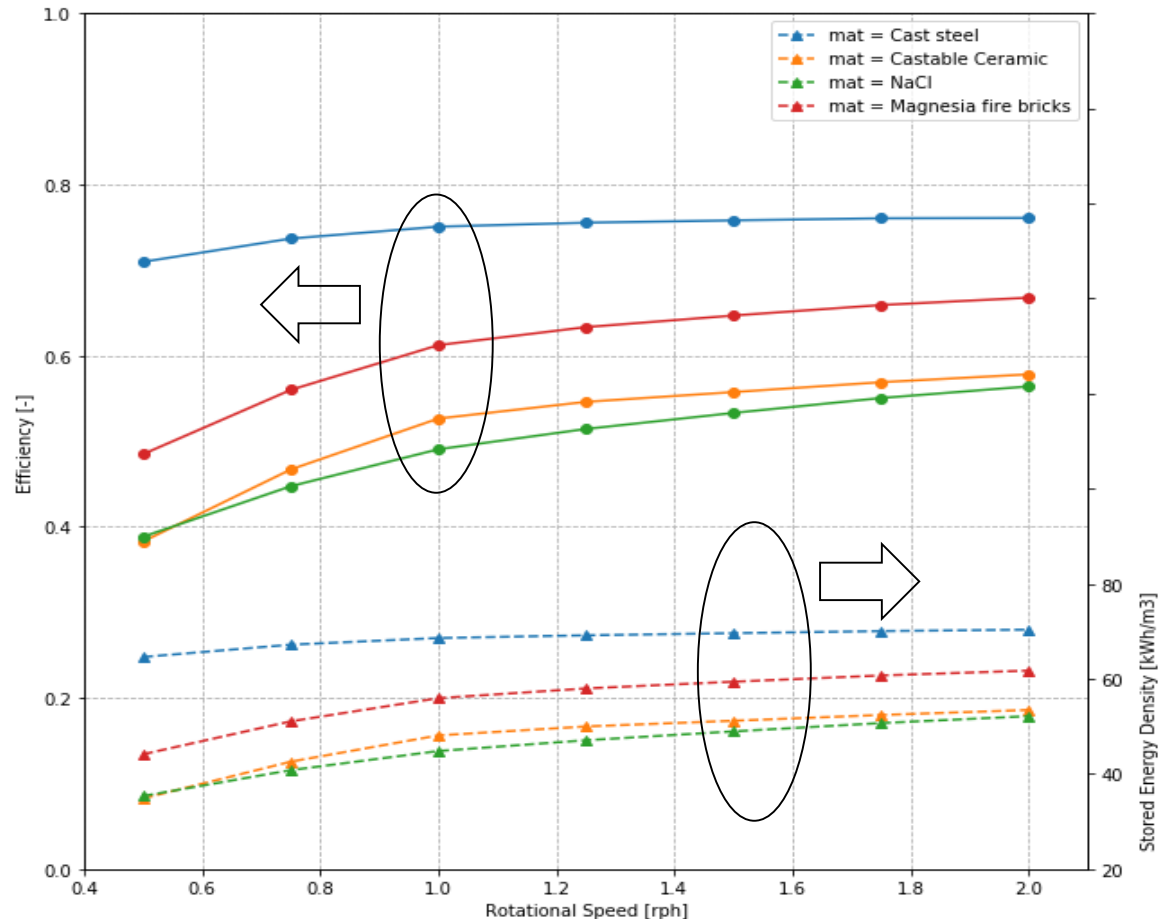
time = 0.04[hr],  $T_{ave} = 855.3$ [K],  $T_{max} = 1137.1$ [K].



# Results

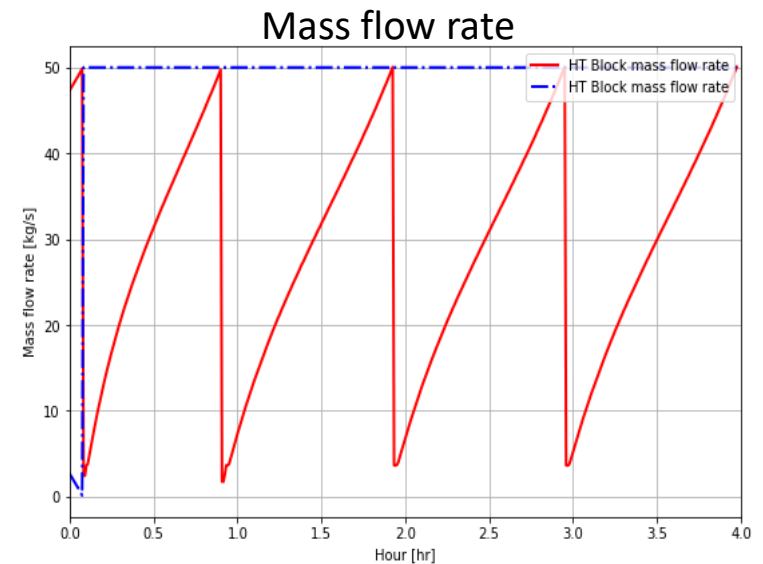
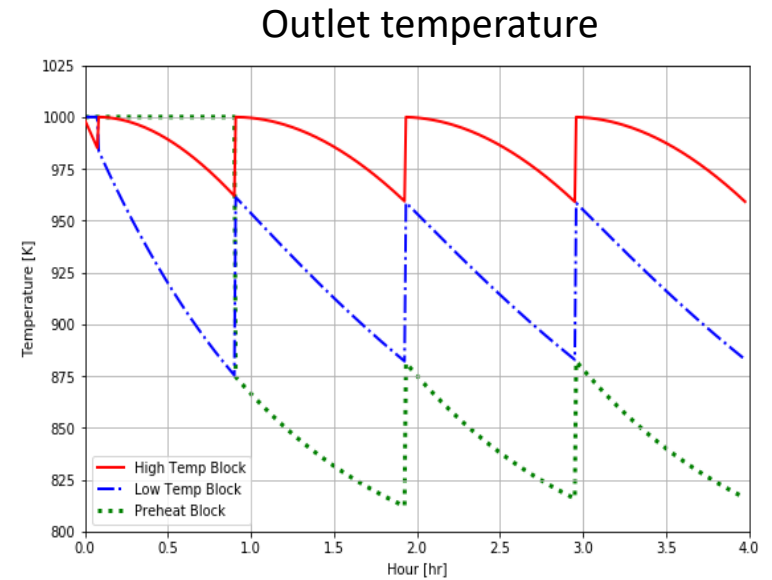
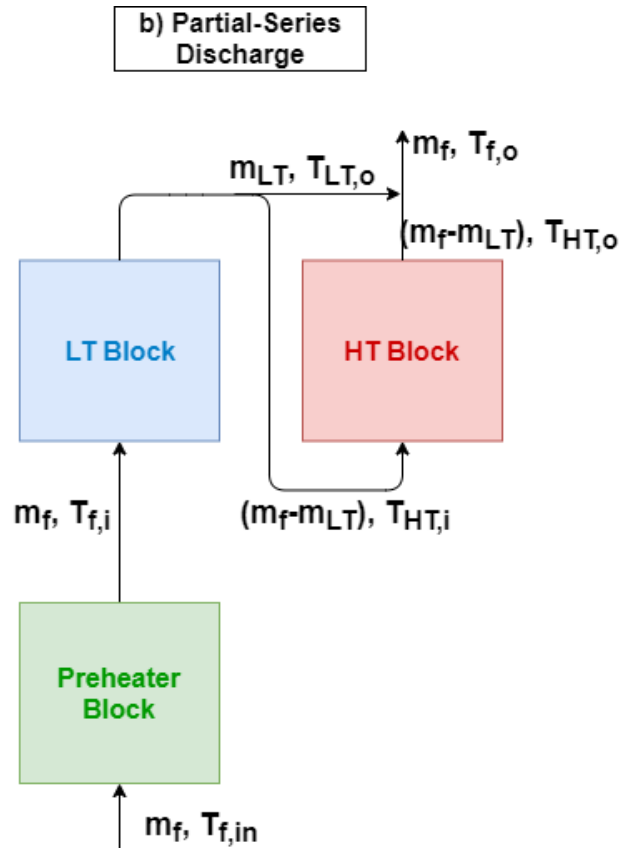
## Charging process: Performance Analysis.

- Four material tested: Cast steel, Castable Ceramic, NaCl, Magnesia bricks
- Best performance: Cast steel ( $\eta_r \approx 75\%$ )



# Preliminary Results: Discharging Process

- **Best performance:**
  - Partial-Series Strategy



# Conclusions & Future Work

- **Conclusion:**

- A novel concept is presented: Dual receiver-storage using **beam down** concept and **rotating storage**.
- A numerical model was developed to evaluate this concept.
- **Cast steel** is the best material and  $\eta_r > 70\%$  is expected.
- A strategy to **discharge** the units to obtain a constant output is presented.

- **Future Works:**

- Validate the model with experimental data (heat transfer coefficients).
- Assess the solution in a complete CSP-sCO<sub>2</sub> power plant.
- Optimisation based on economic output (annual production and LCOE) and environmental impact (LCA).

Thanks! | ¡Gracias!  
Questions? | ¿Preguntas?

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